

# Work Order ID 58652

May 13, 2010 7:26:05 AM



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Item ID: D412-742-013

Revision ID:

Item Name: Float Skidtube Installation

Start Date: 5/13/10 Start Qty: 1.00

Required Date: 5/17/10 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-742

D

100

0.00

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

5/10/2010

110

Pick Kit

0.00

Packaging

Packaging

Memo

0.00

10-5-14 SP

120

QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

5/10/2010

AD

B58382

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Item ID: D412-742-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Float Skidtube Installation

Start Date: 5/13/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/17/10 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-742-013  
Location: 73

Rev H

10-7-8

10-7-8

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10-7-8  
ME  
10-7-8

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Work Order ID: 58652

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM  
IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by: JLM  
IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 5/13/10

Required Date: 5/17/10

Start Qty: 1.00

Required Qty: 1.00

AN4C7A Purchased No 110 Each 484.0000



Bolt

Location Loc Qty Loc Code

ST356 484  
109147 484

D412-742-043 Manufactured No 110 Each 0.0000



Replacement Float Skidtube

D2571 Manufactured No 110 Each 16.0000



Saddle, Fwd Out 205

Location Loc Qty Loc Code

ST425 8  
43564 4  
47564 4

ST433 8  
58250 8

D2572 Manufactured No 110 Each 12.0000



Saddle, Fwd In 205

Location Loc Qty Loc Code

ST425 4  
43565 4

ST433 8  
58100 8

10-3-14 SP

4  
B 58382 10-7-8 SP

10-5-14 SP

1  
10-5-14 SP

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Work Order ID: 58652

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM  
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP Rev: C 07-12-03 ECN 1072 DD verified by: JLM  
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 5/13/10

Required Date: 5/17/10

Start Qty: 1.00

Required Qty: 1.00

D2573 Manufactured No 110 Each 8.0000



Saddle, Aft Out 205

Location Loc Qty Loc Code

ST425 8  
 43566 4  
 47566 4

D2574 Manufactured No 110 Each 4.0000



Saddle, Aft In 205

Location Loc Qty Loc Code

ST425 4  
 43567 4

D2876 Manufactured No 110 Each 93.0000



Saddle Spacer

Location Loc Qty Loc Code

ST028 93  
 42364 46  
 51540 47

D2877 Manufactured No 110 Each 25.0000



Saddle Spacer

Location Loc Qty Loc Code

ST028 25  
 51541 25

B 58251 10-5-2008

B 58252

10-5-14

2

10-5-14

2

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Work Order ID: 58652

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 105.10.13 (New Issue) KJ/JLM  
IPP Rev: B 06-06-08 As per DSI9336 JLM, IPP RevC 07-12-03 ECN  
1072 DD verified by: JLM  
IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

D3403-1 Manufactured No 110 Each 60.0000 16  
Bushing

Location	Loc Qty
ST055	60
56856	60

Loc Code

D2747 Manufactured No 110 Each 113.0000 4  
Set Screw

Location	Loc Qty
ST023	113
39224	4
51921	109

Loc Code

D3533-1 Manufactured No 110 Each 123.0000 2  
Set Screw

Location	Loc Qty
ST069	123
51602	123

Loc Code

AN4C6A Purchased No 110 Each 439.0000 16  
Bolt

Location	Loc Qty
FG	4
103344	4
ST356	435
11312	435

Loc Code

Start Date: 5/13/10

Start Qty: 1.00

Required Date: 5/17/10

Required Qty: 1.00

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Work Order ID: 58652

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 05.10.13 New Issue: KJ/JLM  
 IPP Rev: B 06-06-08 As per DS19336 JLM IPP Rev: C 07-12-03 ECN 1072 DD verified by: JLM  
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 5/13/10

Required Date: 5/17/10

Start Qty: 1.00

Required Qty: 1.00

AN4CS2A Purchased No 110 Each 126.0000 8  
 BOLT

Location	Loc Qty	Loc Code
ST361	126	
112641	50	
113121	76	

AN6C12A Purchased No 110 Each 104.0000 8  
 BOLT

Location	Loc Qty	Loc Code
ST342	104	
110396	54	
114442	50	

D3672-3 Manufactured No 110 Each 1,236.000 32  
 Phenolic Washer

Location	Loc Qty	Loc Code
ST077	1236	
51596	6	
55560	290	
57704	940	

10-5-14 SP

10-5-14 SP

10-5-14 SP

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Work Order ID: 58652

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 105.10.13 New Issue KJ/JLM  
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by: JLM  
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 5/13/10

Required Date: 5/17/10

Start Qty: 1.00

Required Qty: 1.00

AN960C416L

Purchased No 110 Each

1,068.000 32

WASHER

## Location

## Loc Qty

## Loc Code

FG 44  
 104925 44  
 ST346 1024  
 112612 124  
 112794 500  
 112828 400

D3672-9

Manufactured No 110 Each

446.0000 8

Phenolic Washer

## Location

## Loc Qty

## Loc Code

ST077 446  
 35523 446

AN960C616L

Purchased No 110 Each

212.0000 8

WASHER

## Location

## Loc Qty

## Loc Code

ST347 212  
 111424 12  
 113064 200

D3672-11

Manufactured No 110 Each

968.0000 16

Phenolic Washer

## Location

## Loc Qty

## Loc Code

ST077 968  
 58046 968

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Work Order ID: 58652

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A: 05.10.13 New Issue: KJ/JLM.  
 IPP Rev: B: 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by: JLM  
 IPP Rev: D: 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 5/13/10

Required Date: 5/17/10

Start Qty: 1.00

Required Qty: 1.00

MS21043-4 Purchased No 110 Each 1,438.000 29



Nut



10-5-14 sl

Location	Loc Qty	Loc Code
FG	40	
104603	40	
ST301	1398	
112492	25	
113069	8	
114181	365	
114348	500	
114523	500	

D3403-3 Manufactured No 110 Each 53.0000 8



Bushing



10-5-14 sl

Location	Loc Qty	Loc Code
ST055	53	
56857	53	
	16.0000	

D3405-041 Manufactured No 110 Each 16.0000 1



Lug Assembly



10-5-14 sl

Location	Loc Qty	Loc Code
ST474	16	
56835	4	
57126	12	

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Work Order ID: 58652

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 05.10.13 [New Issue] KJ/JLM  
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by: JLM  
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 5/13/10

Required Date: 5/17/10

Start Qty: 1.00

Required Qty: 1.00

D3405-043

Manufactured No 110 Each

18.0000



Lug Assembly

## Location

## Loc Qty

## Loc Code

ST474

18

53888

1

56574

3

57727

14

AN4C47A

Purchased No 110 Each

100.0000



Bolt

## Location

## Loc Qty

## Loc Code

ST361

100

114653

100

D3407-041

Manufactured No 110 Each

0.0000



Tow Ring

D3417-3

Manufactured No 110 Each

122.0000



Washer

## Location

## Loc Qty

## Loc Code

ST056

122

44349

41

51648

28

53182

53

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Work Order ID: 58652

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

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IPP Rev: B 06-06-08 As per DSI9336 JLM IPP Rev: C 07-12-03 ECN 1072 DD verified by: JLM  
IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 5/13/10

Required Date: 5/17/10

Start Qty: 1.00

Required Qty: 1.00

D3456-1  
Washer

Manufactured No 110 Each

137.0000

Location

Loc Qty

Loc Code

ST058 137

51653 4

54692 133

AN3C37A  
BOLT

Purchased No 110 Each

58.0000

Location

Loc Qty

Loc Code

ST353 58

112454 58

AN3C40A  
BOLT

Purchased No 110 Each

125.0000

Location

Loc Qty

Loc Code

ST354 125

106176 25

112454 50

114442 50

10-5-14 SL  
10-5-14 SL  
10-5-14 SL  
10-5-14 SL

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Work Order ID: 58652

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM  
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by: JLM  
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 5/13/10

Required Date: 5/17/10

Start Qty: 1.00

Required Qty: 1.00

AN3C41A

Purchased

No

110

Each

223.0000



BOLT

## Location

## Loc Qty

## Loc Code

FG

4

103324

4

ST354

219

112431

19

112829

100

114443

100

AN3C42A

Purchased

No

110

Each

124.0000



BOLT

## Location

## Loc Qty

## Loc Code

ST354

124

106169

24

106176

100

AN3C43A

Purchased

No

110

Each

141.0000



BOLT

## Location

## Loc Qty

## Loc Code

ST354

141

114330

41

114433

50

114455

50

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Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Comments: IPP Rev: A 05.10.13 (New Issue) KJ/JLM  
 IPP Rev: B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by: JLM  
 IPP Rev: D 08-09-08 ecn 08-510 DD verified by: EC

Start Date: 5/13/10

Required Date: 5/17/10

Start Qty: 1.00

Required Qty: 1.00

AN3C46A Purchased No 110 Each 46.0000 5



BOLT

## Location

## Loc Qty

ST355 46

113164 3

113302 43

AN960C10L Purchased No 110 Each 0.0000 26



washer

MS21043-3 Purchased No 110 Each 3,635.000 13



Nut

## Location

## Loc Qty

FG 80

103691 80

ST301 3555

112314 3555

## Loc Code

0.0000 26

3,635.000 13

## Loc Code

10-5-14 SL

5 M114341 SL

10-5-14 SL

13

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# Work Order ID 58652

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Page 1

Item ID: D412-742-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Float Skidtube Installation

Start Date: 5/13/10 Start Qty: 1.00

Required Date: 5/17/10 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-742

D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*BS10-5-13*  
*①*

REFERENCE ONLY